



FIG. 1

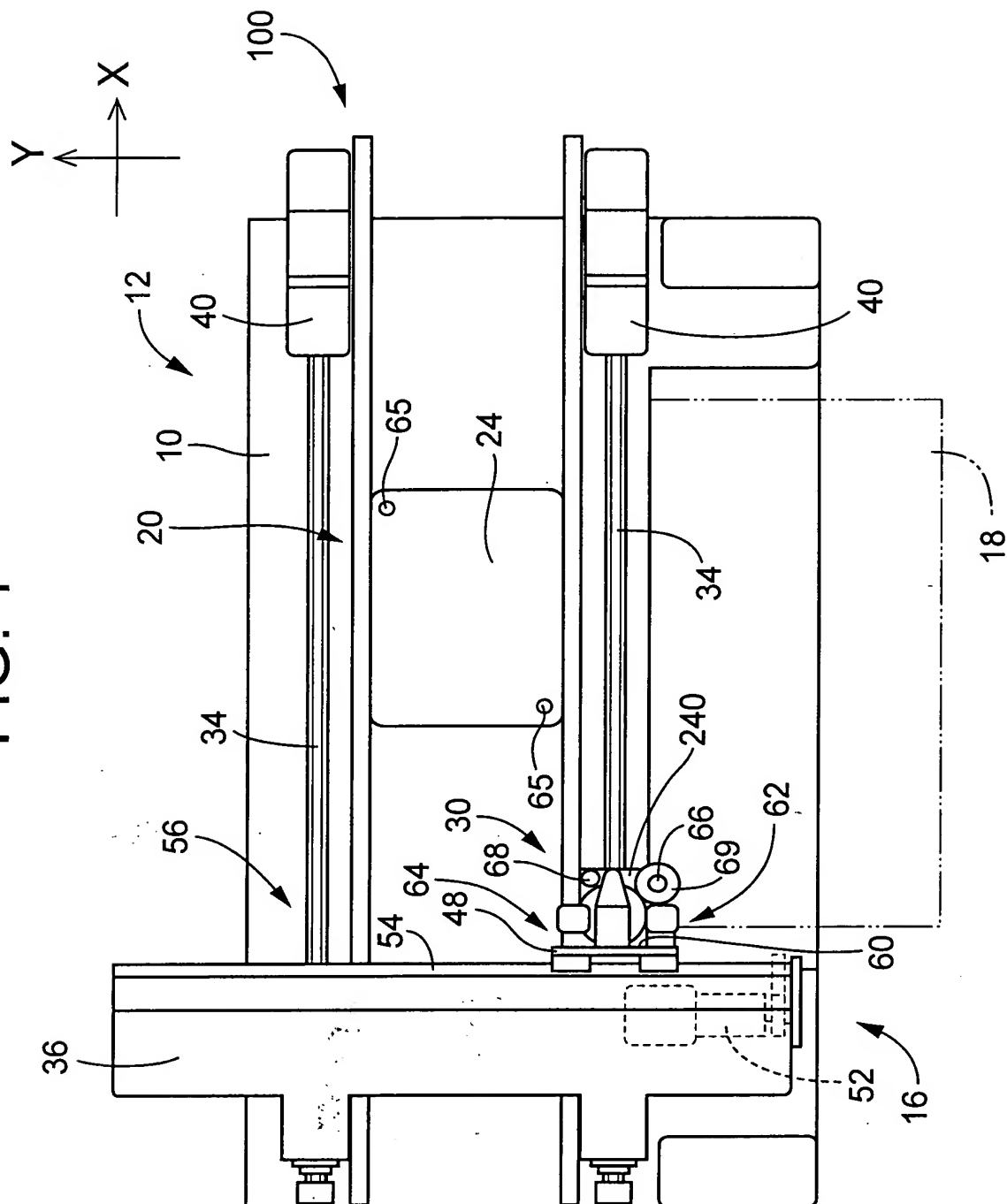




FIG. 2

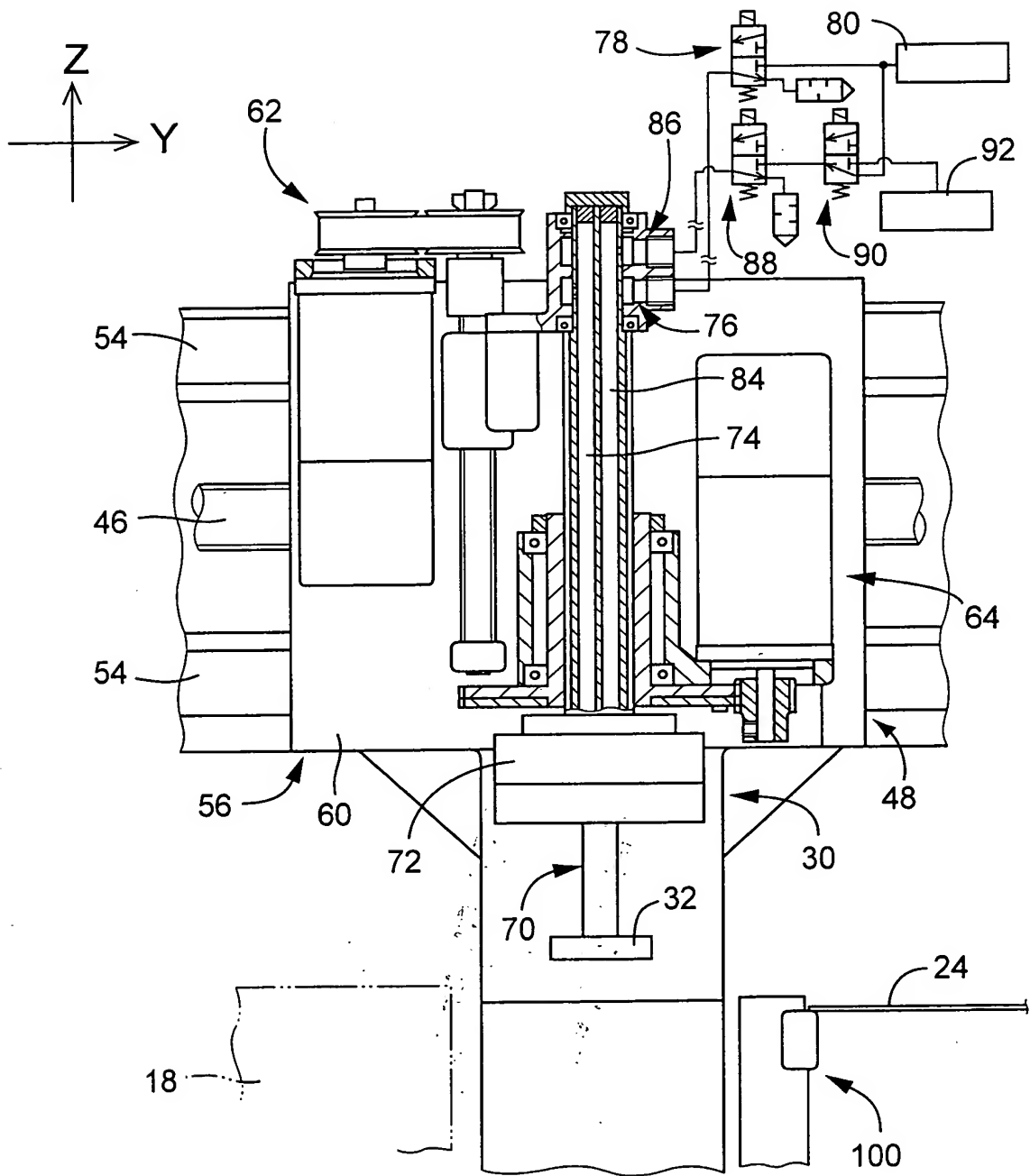
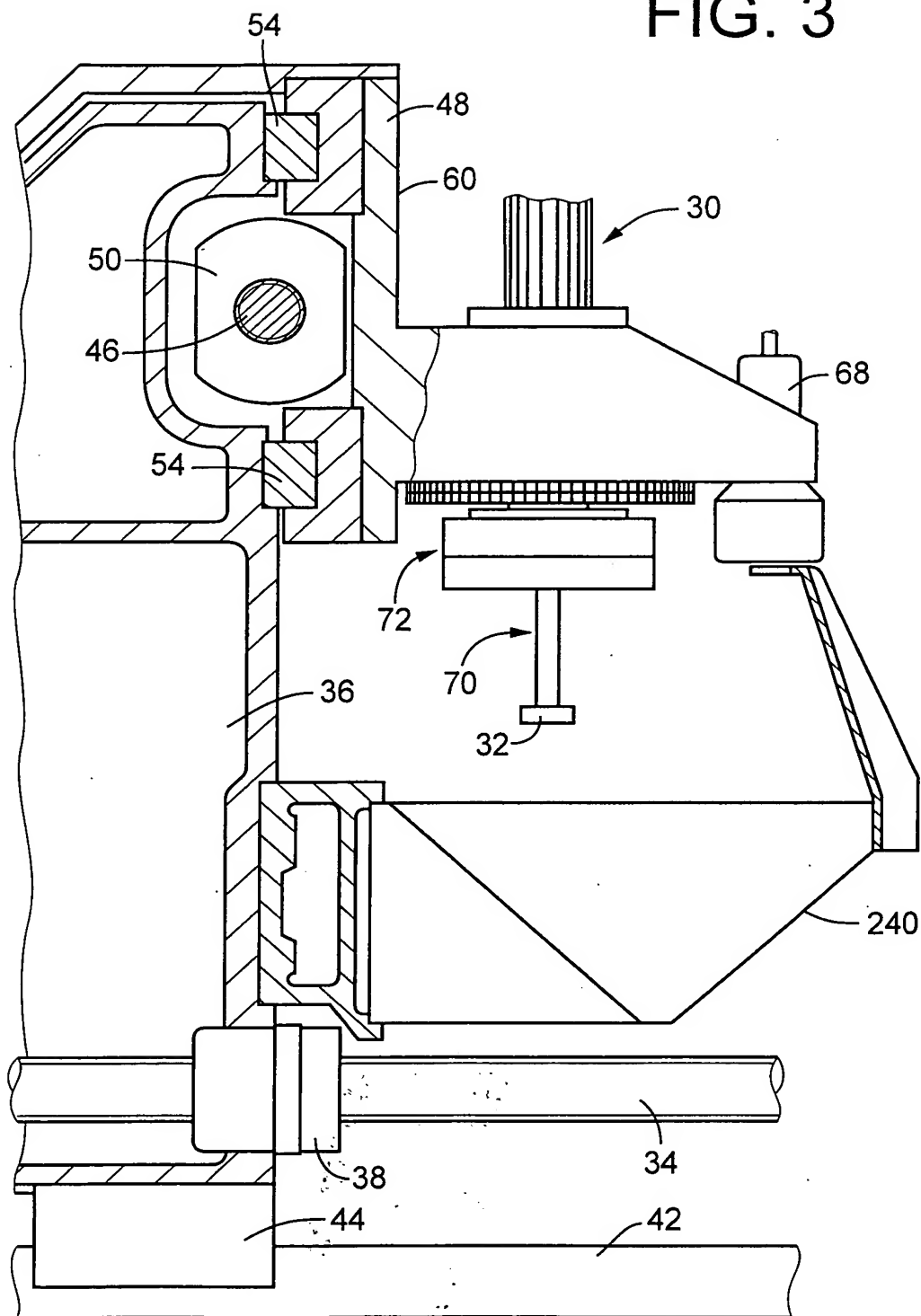




FIG. 3



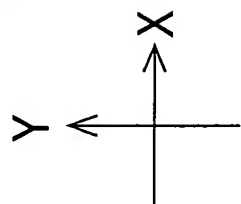




FIG. 5

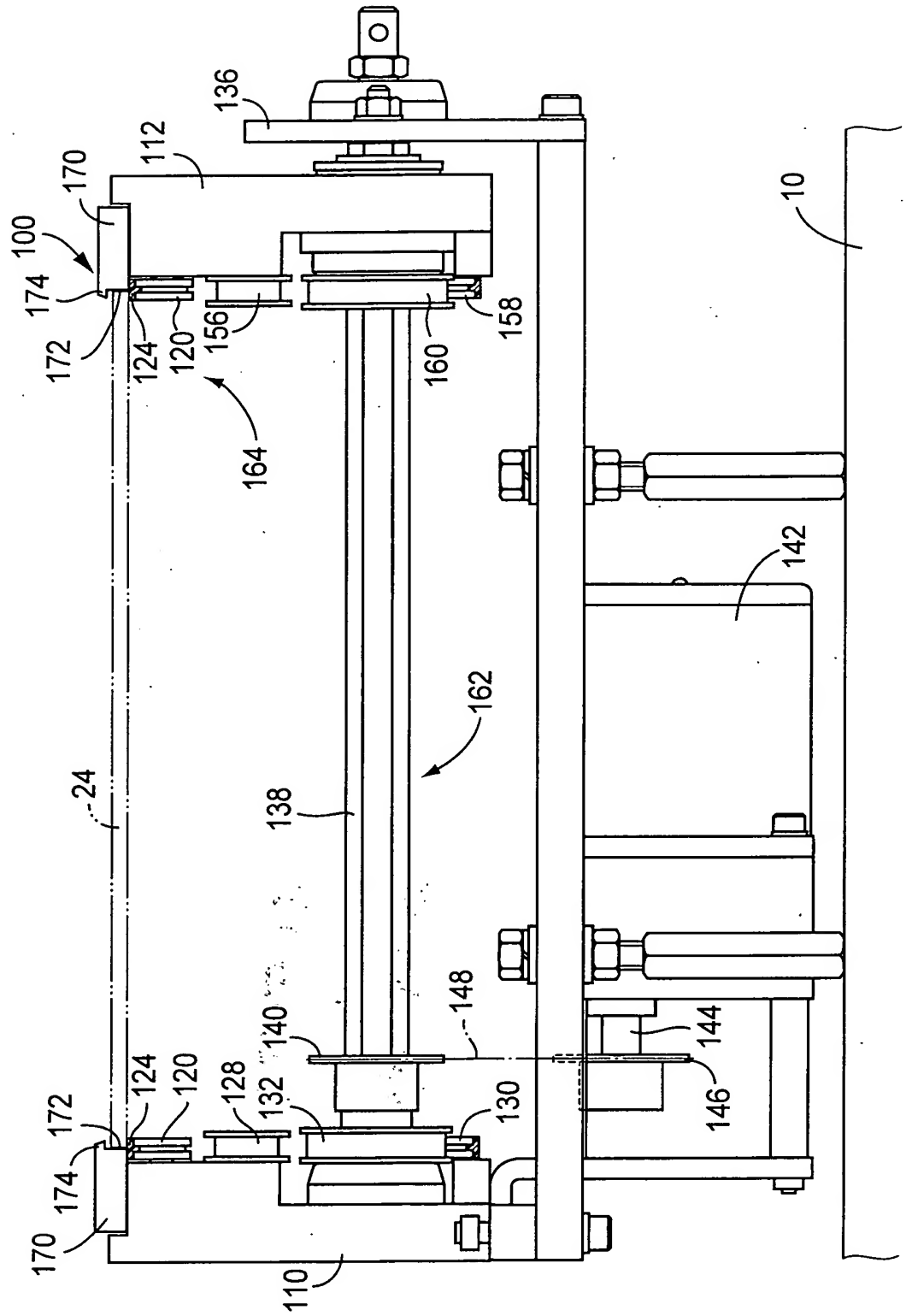
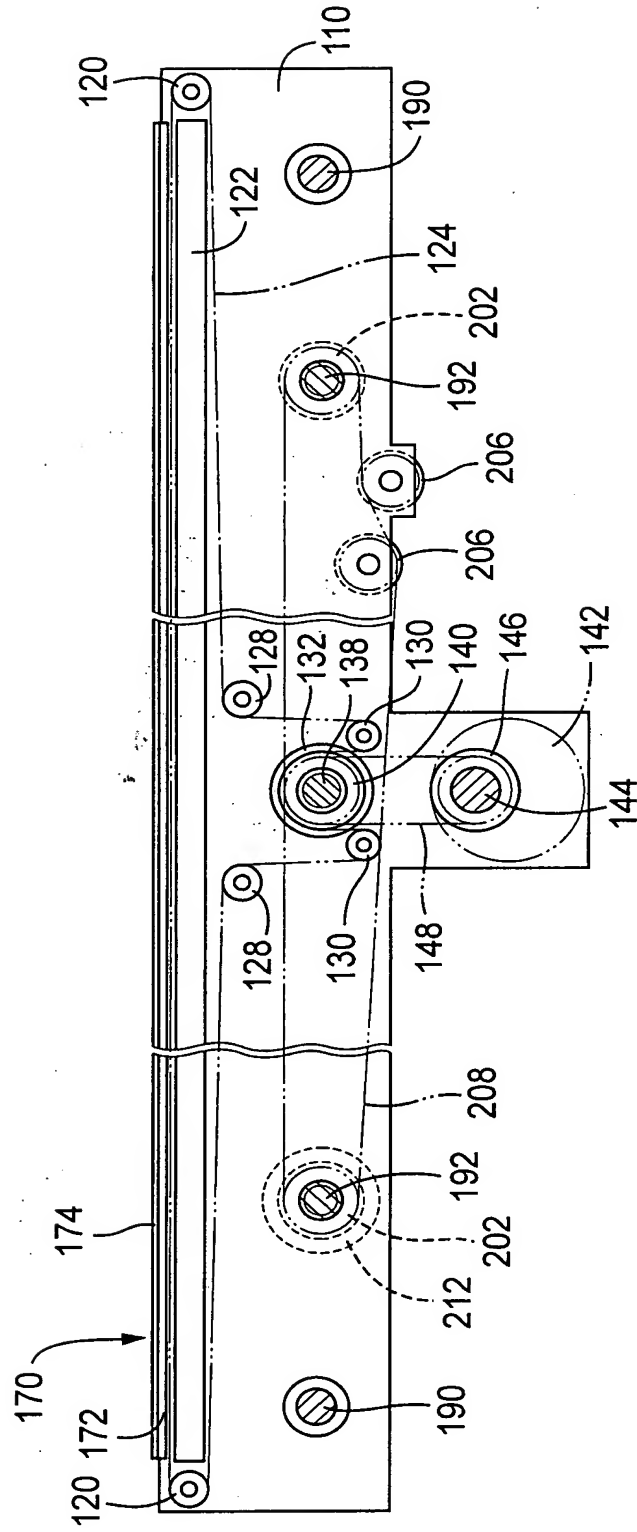




FIG. 6



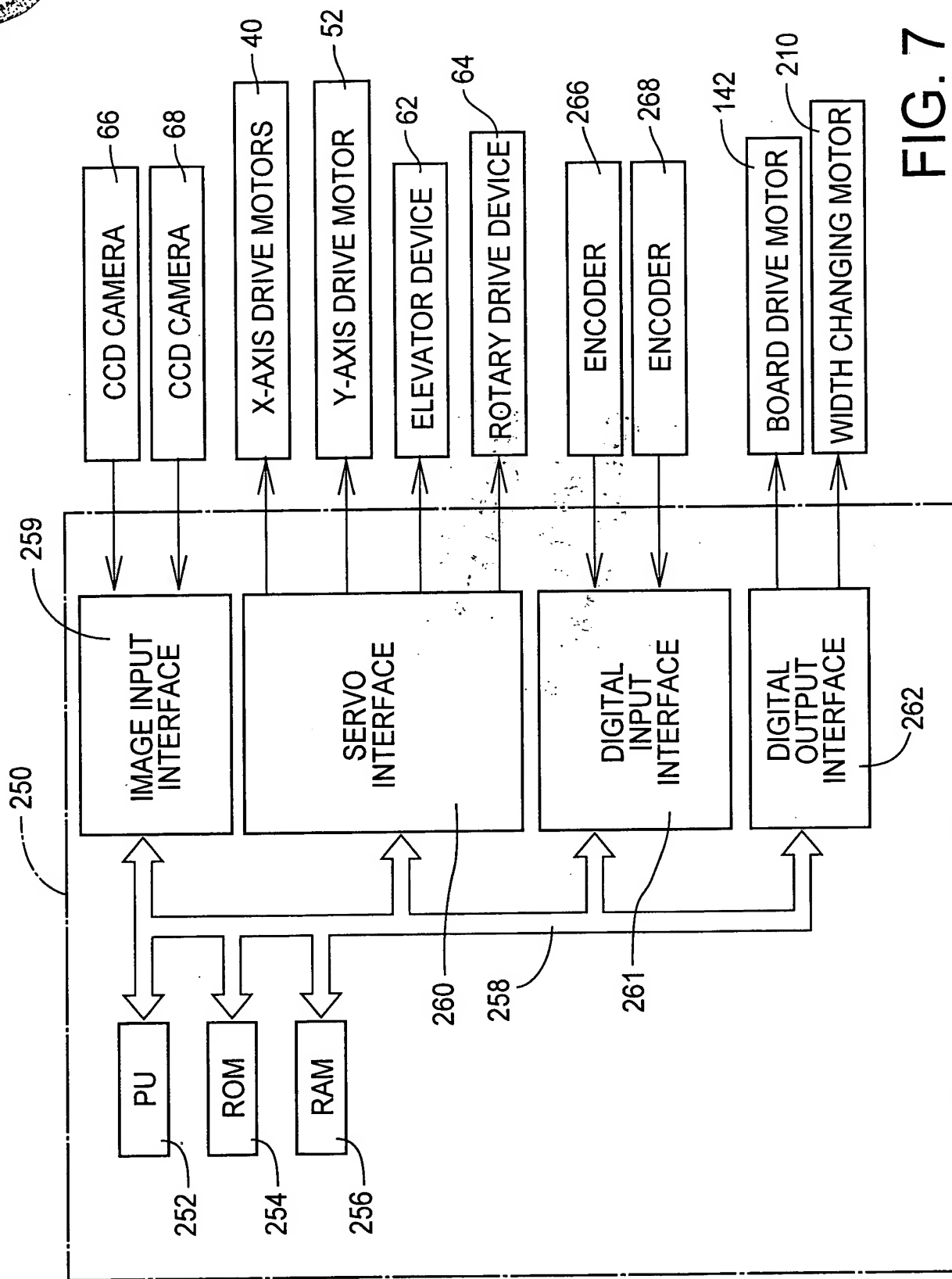
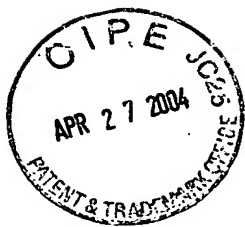


FIG. 7



FIG. 8

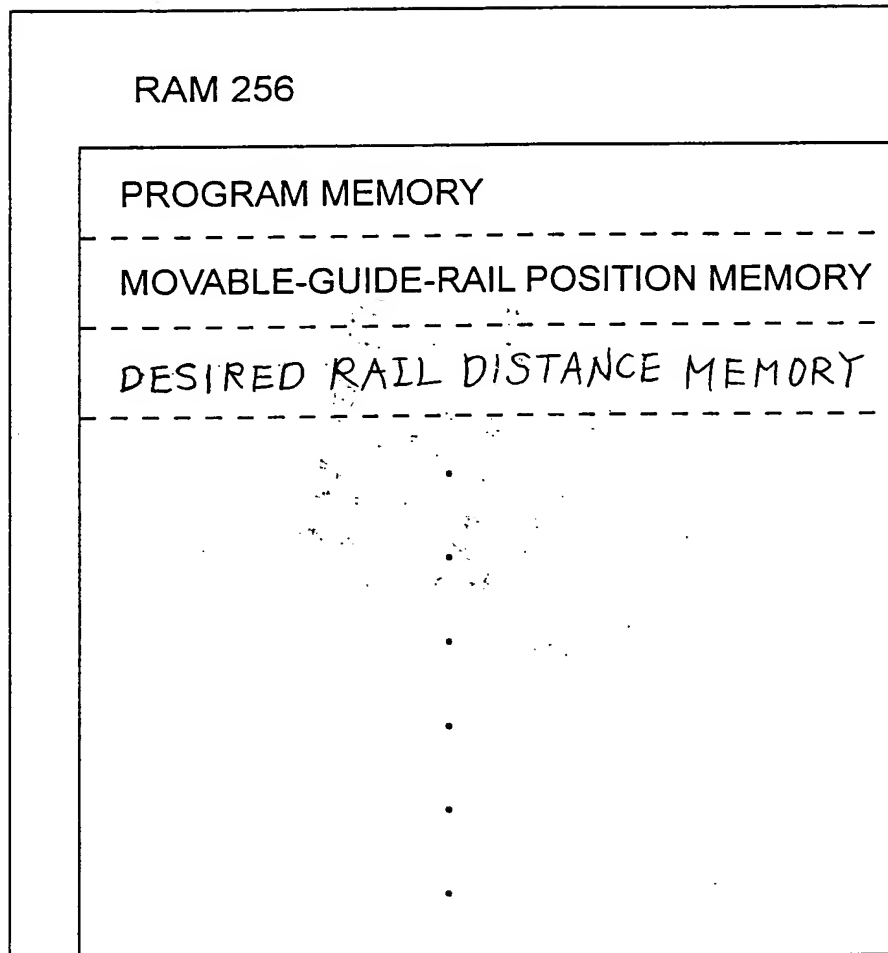




FIG. 9

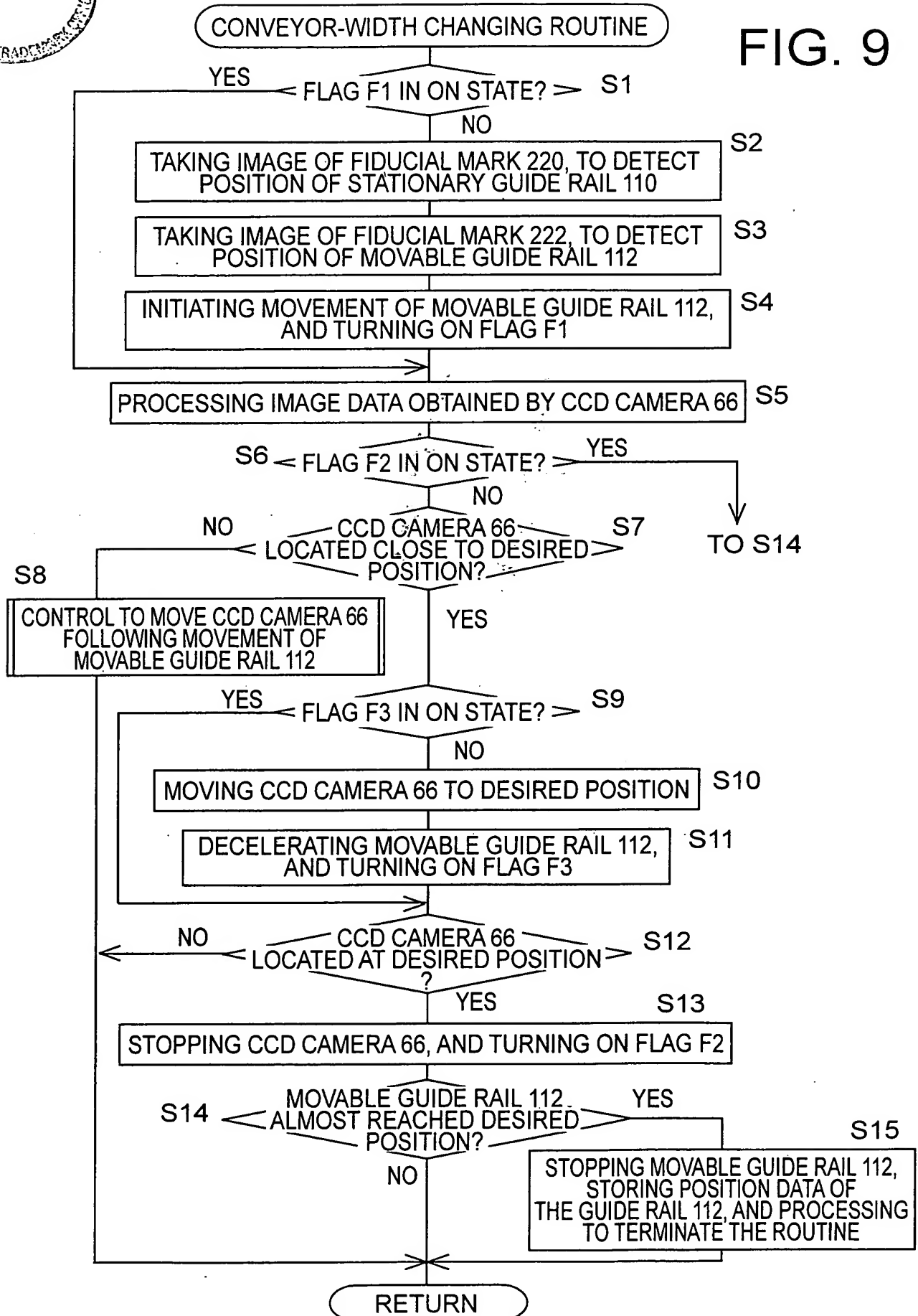




FIG. 10 CONVEYOR-WIDTH CHANGING ROUTINE

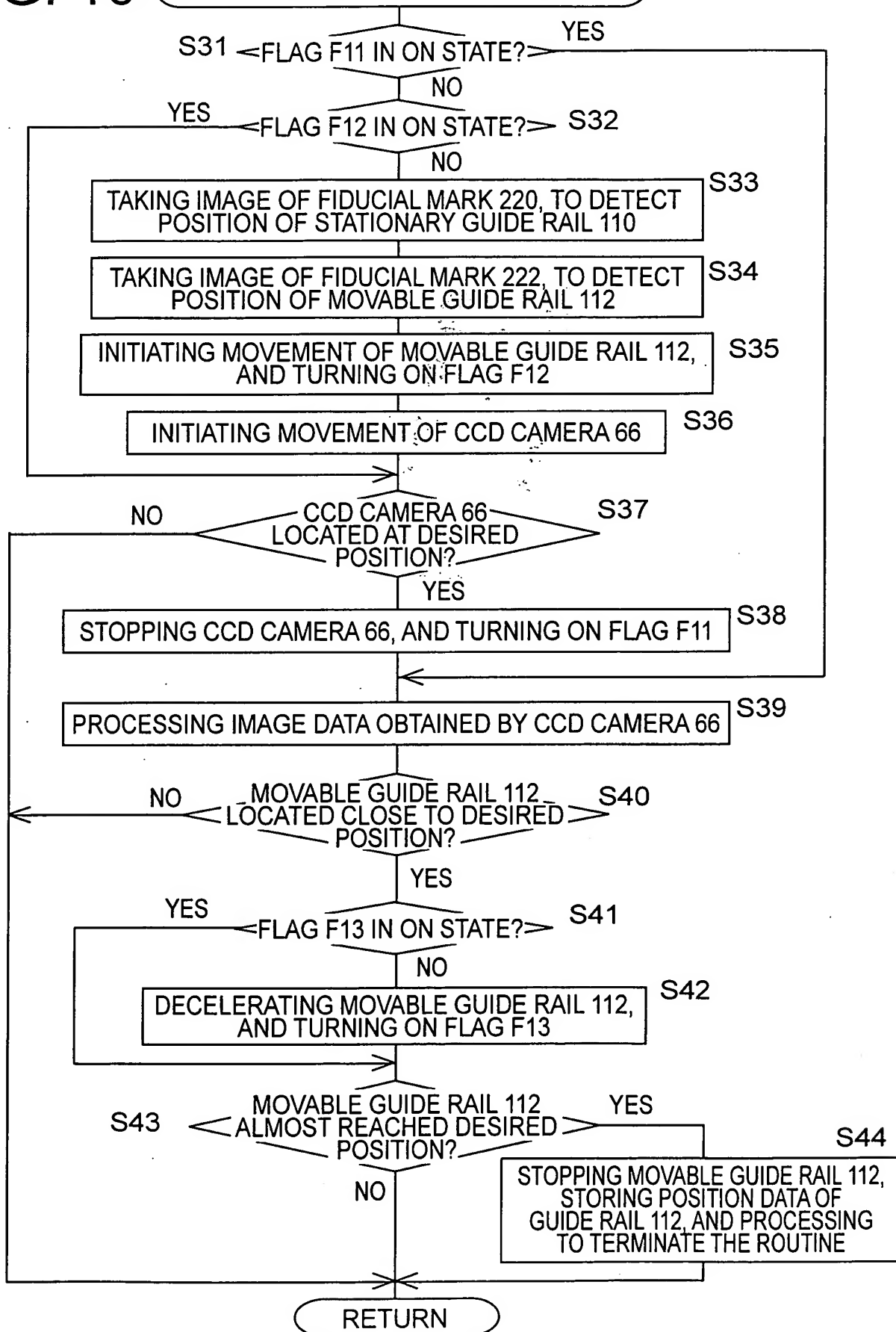




FIG. 11

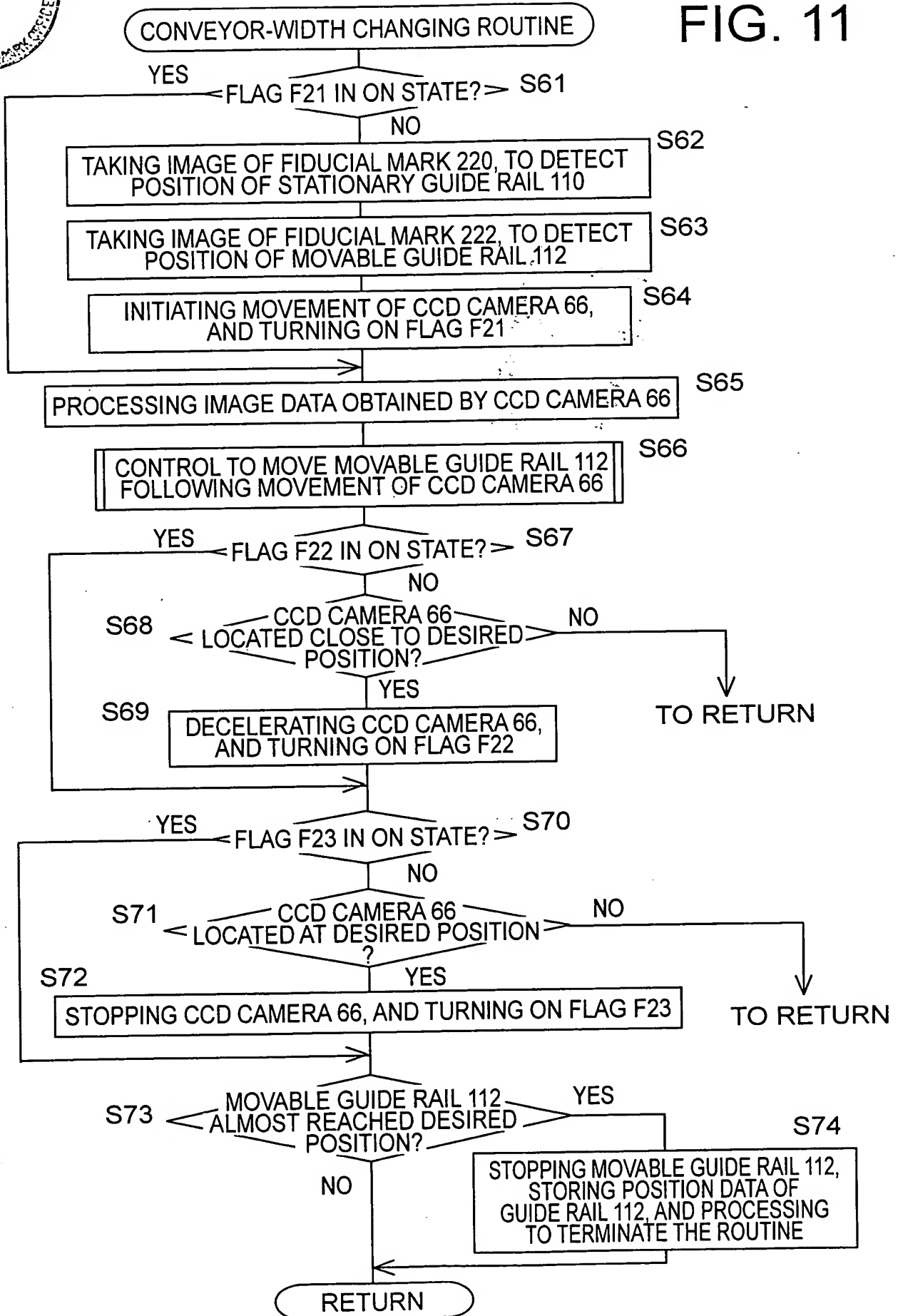




FIG. 12

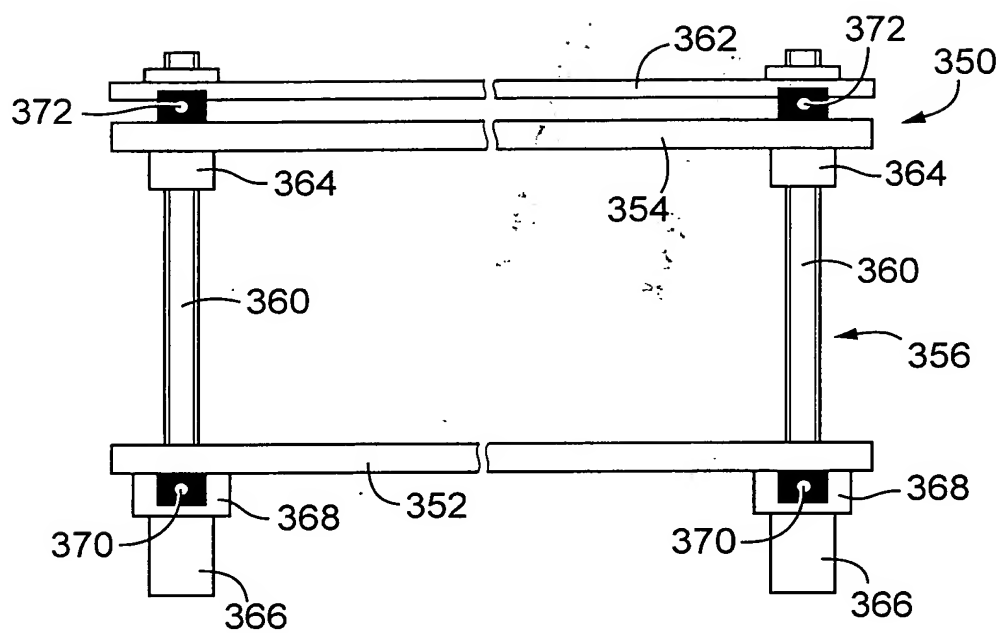




FIG. 13

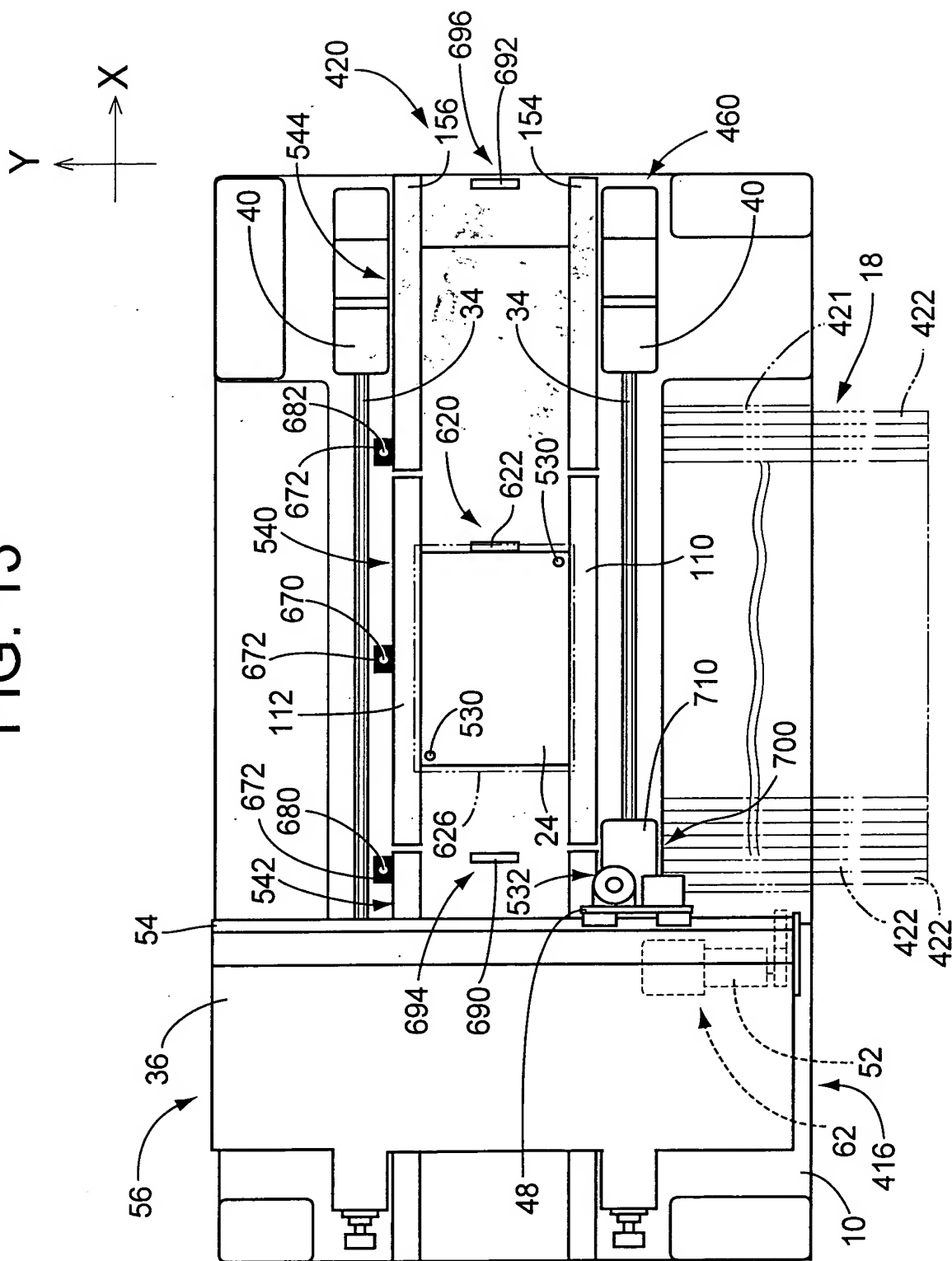




FIG. 14

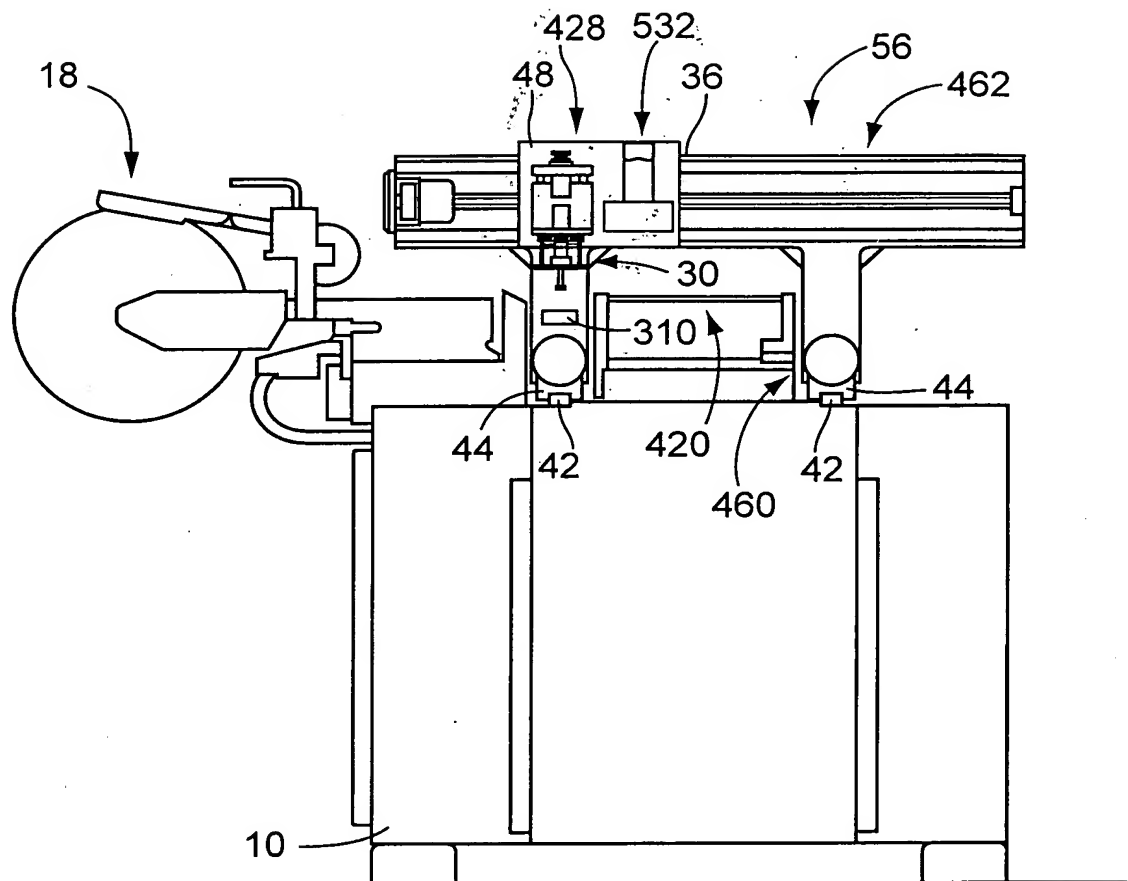


FIG. 15

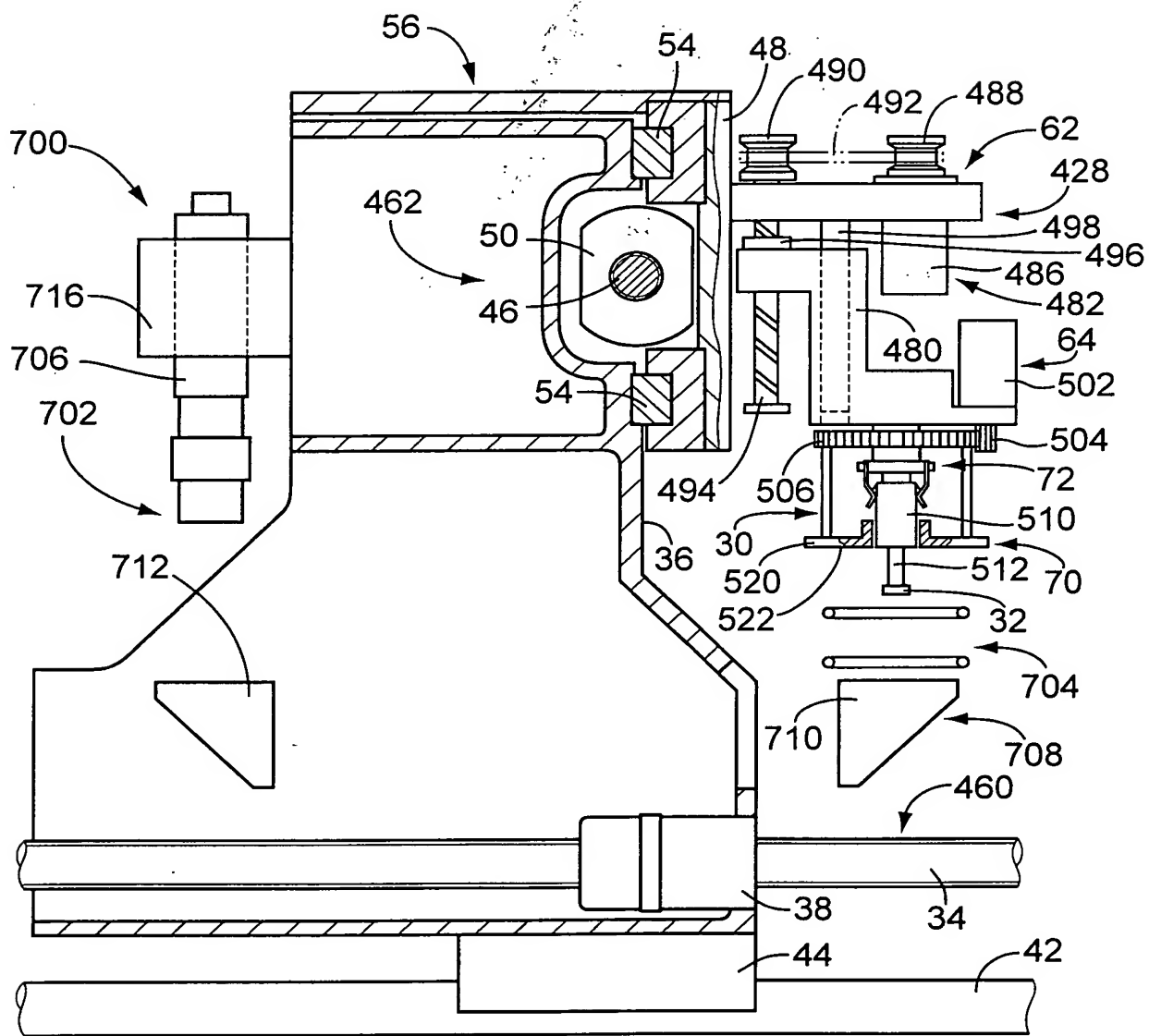
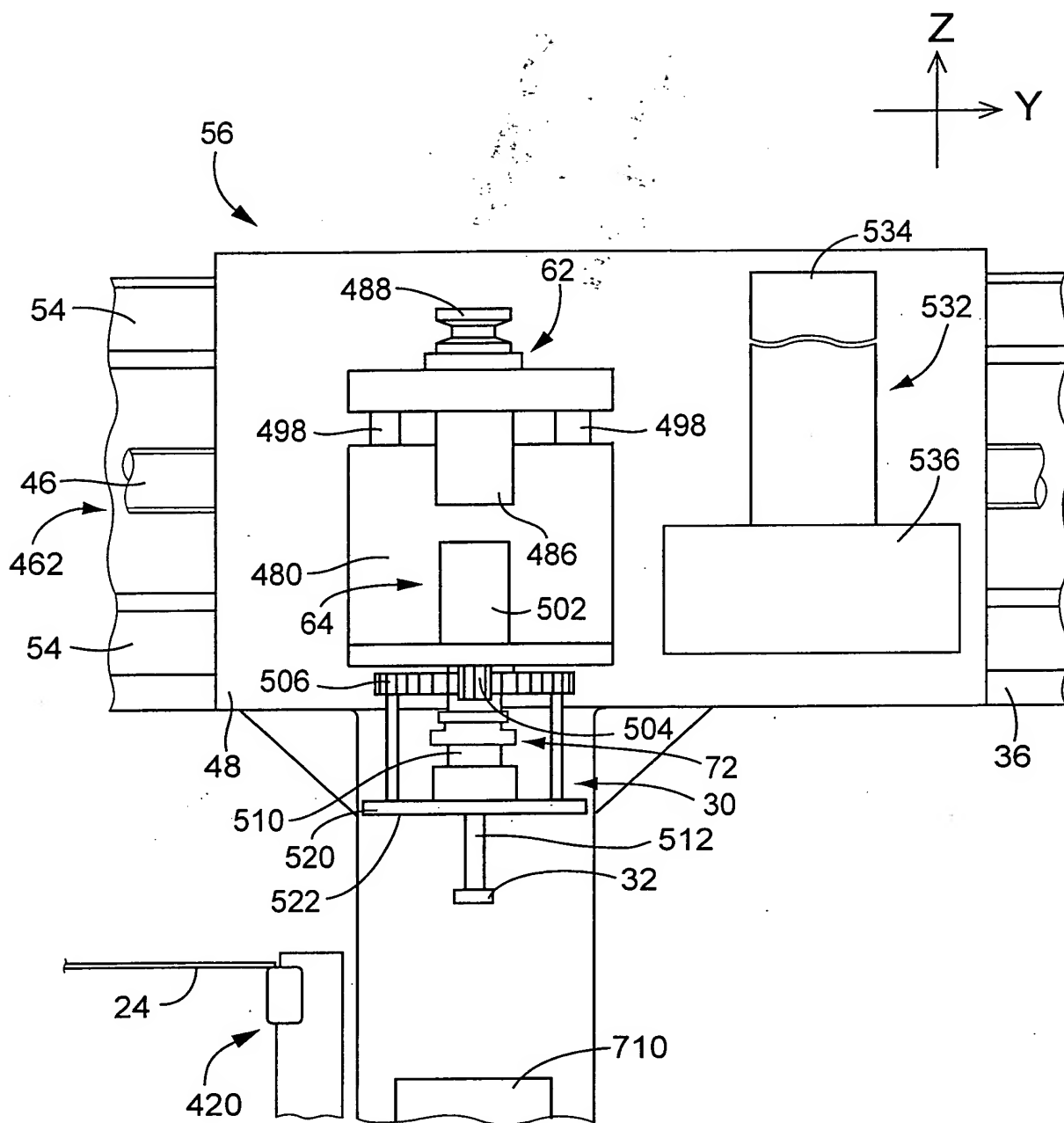
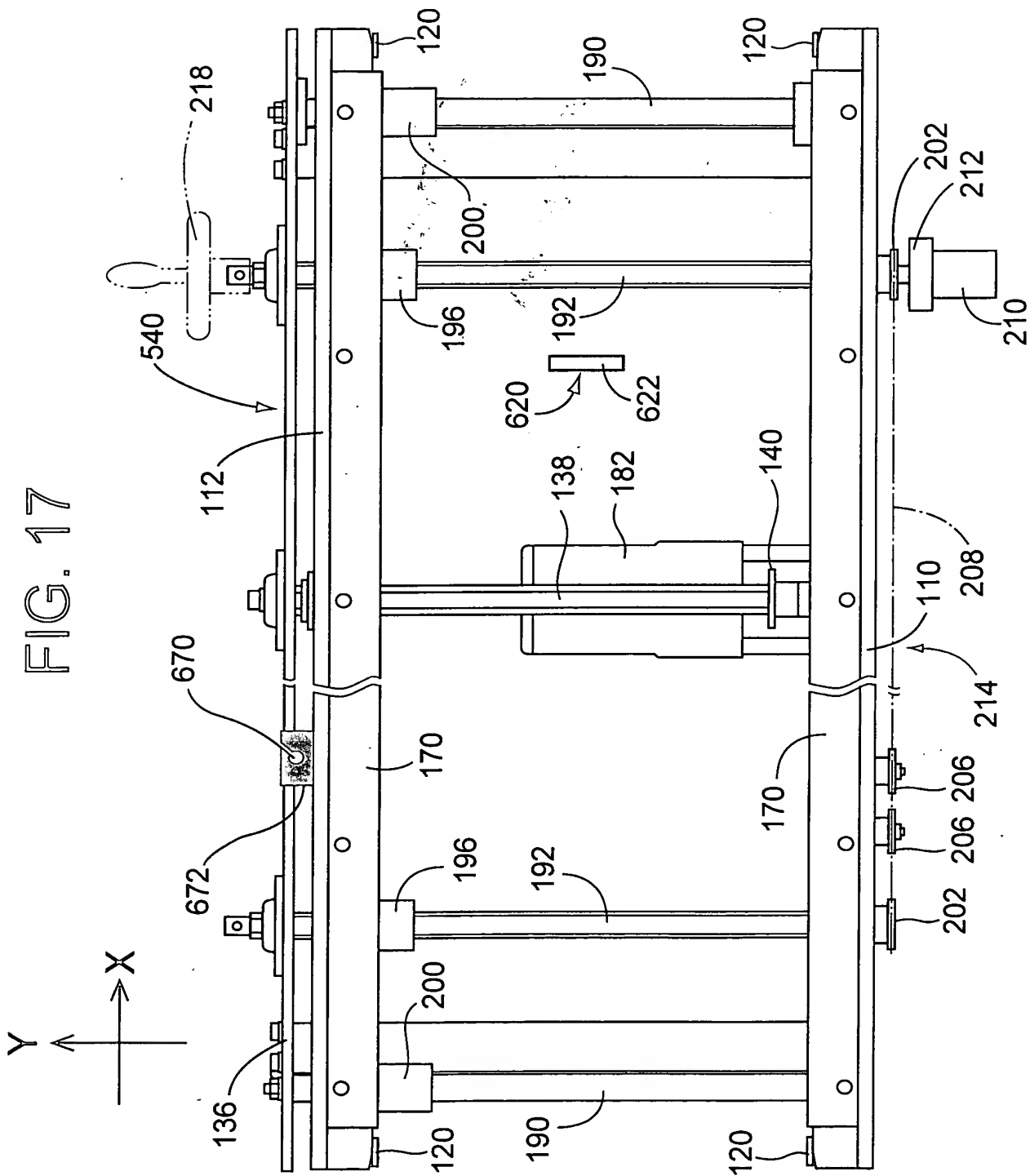




FIG. 16





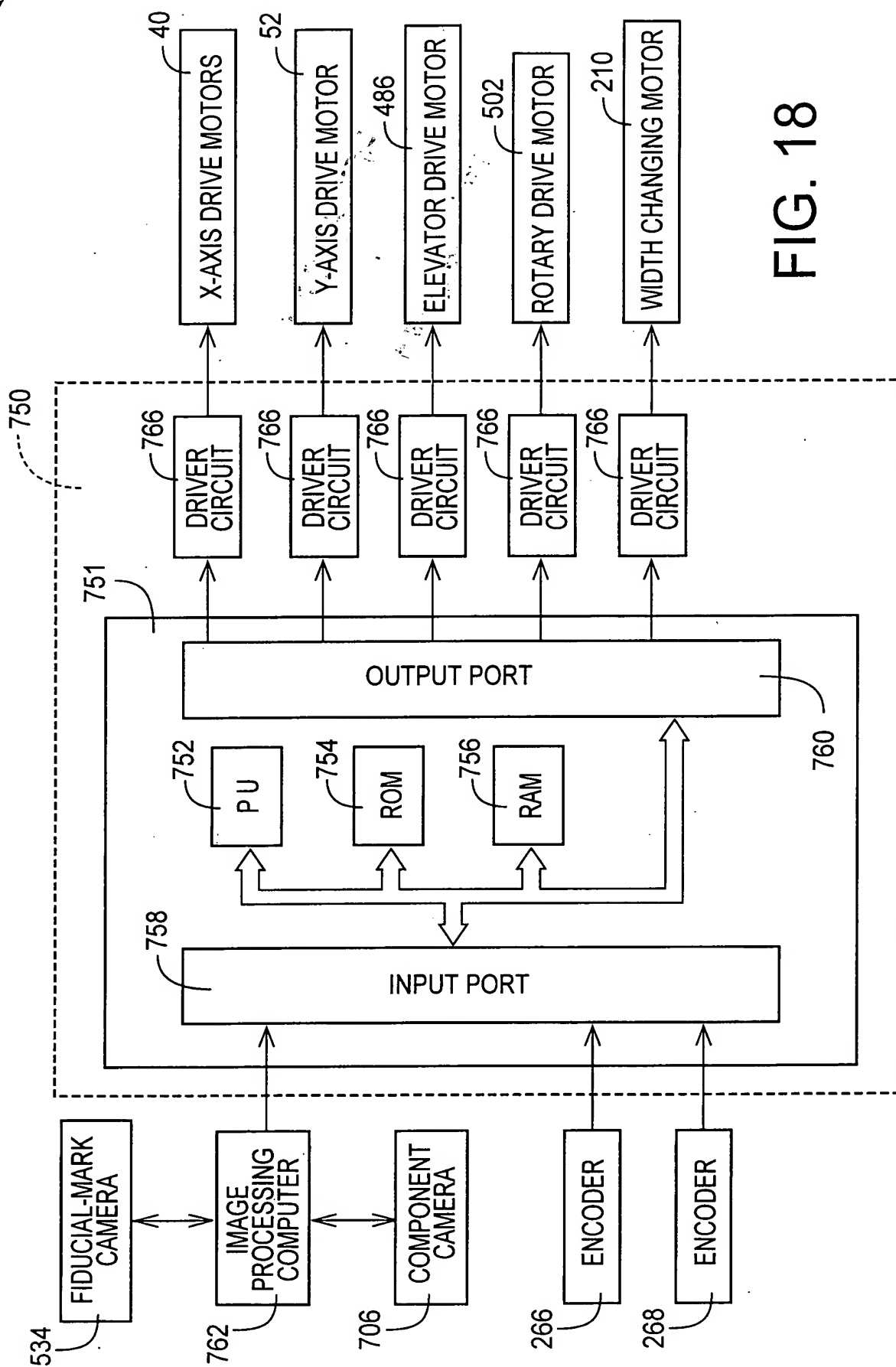


FIG. 18



FIG. 19

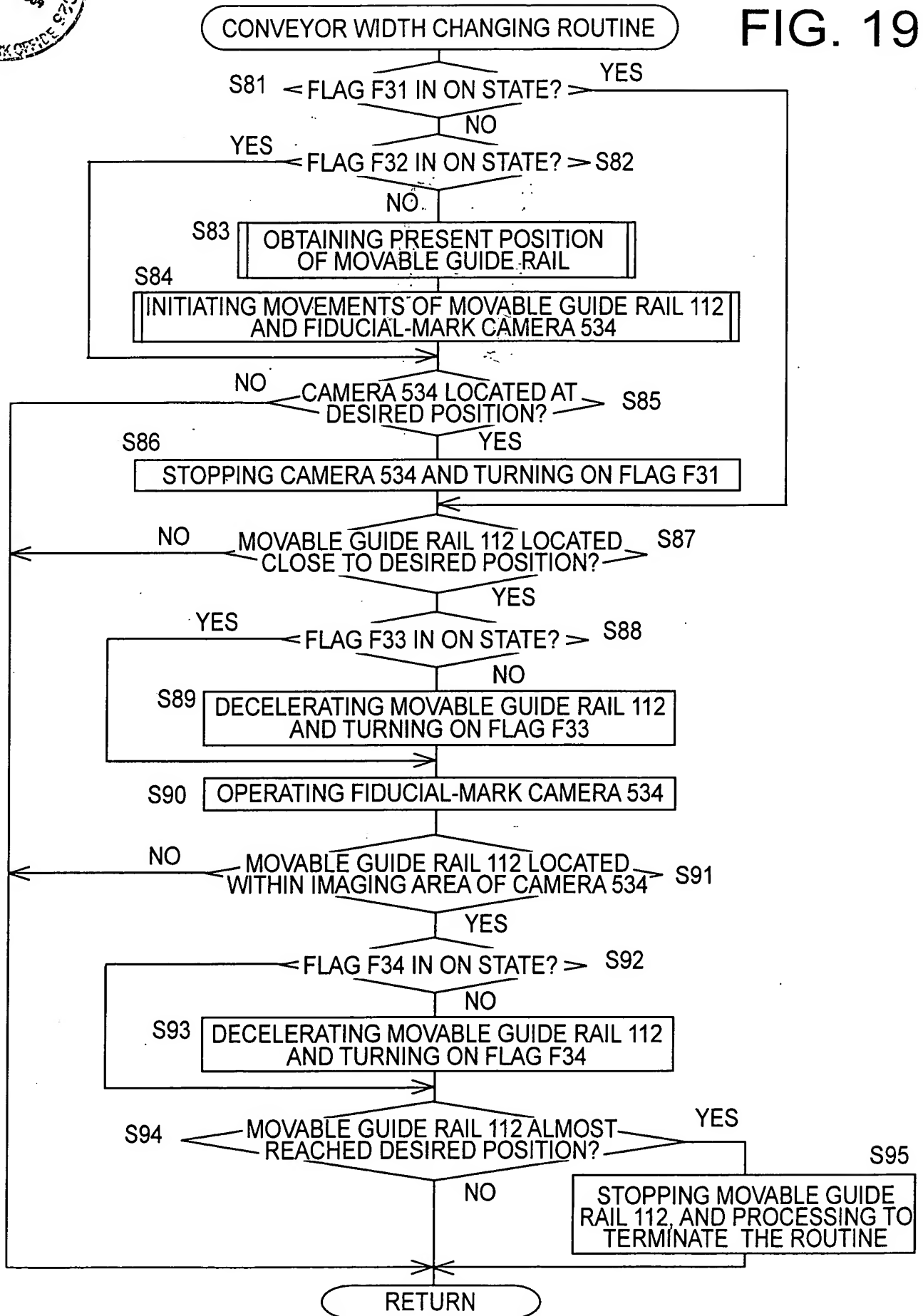




FIG. 20

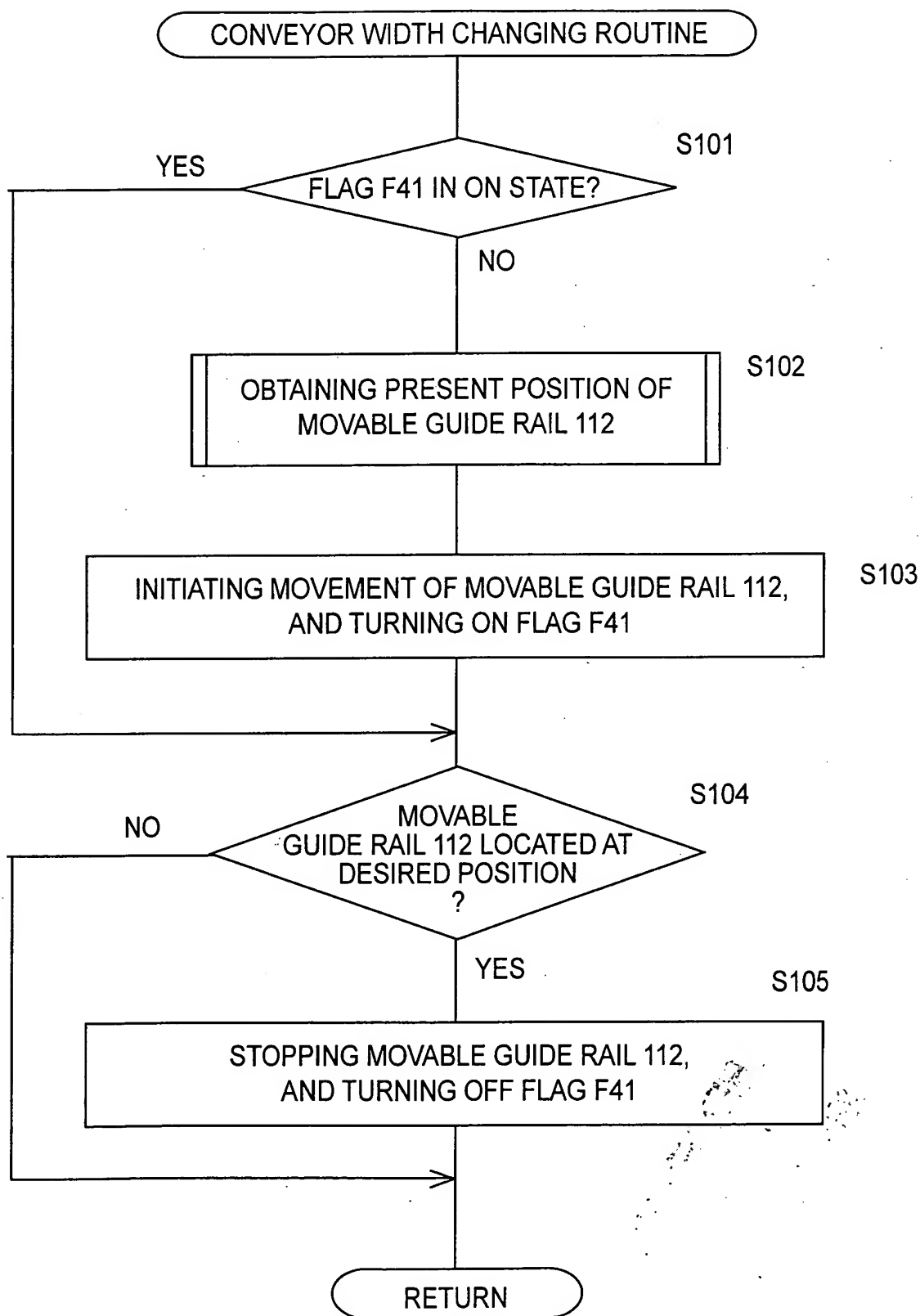




FIG. 21

